

## **SLIPSHEET COMPACTOR SYSTEM**

### **Reference to Related Application**

5     **[0001]**       This application claims the benefit of US Application No. 60/393657 filed on 5 July 2002 and entitled Slipsheet Compactor System which is hereby incorporated herein by reference.

### **Technical Field**

10    **[0002]**       The invention relates to imaging systems and more particularly to the handling of disposable slipsheets interspersed between media sheets in stacks of media sheets.

### **Background**

15    **[0003]**       Imaging systems capable of exposing images on media are well known in the art. Commonly, although not exclusively, media are supplied from vendors in stacks of sheets. Slipsheets are interspersed between the media sheets to prevent the sensitive surfaces of the media sheets from adhering to one another or being otherwise damaged. For imaging devices with automated media handling systems it is convenient  
20    to load stacks of such media sheets into the imaging device with the slip-sheets in place. The presence of the slipsheets may in some cases aid in the handling of the media allowing adjacent media sheets to slide more easily over each other in loading operations.

25    **[0004]**       The reliable disposal of slipsheets presents a problem for media handling systems. Devices designed to have a large stack of media sheets on-line at any one time must provide some mechanism for accumulating slipsheets for eventual disposal. Slipsheets occupy a significant volume and may cause blockages in the operating of media  
30    handlers as more and more slip-sheets are accumulated. Such blockages, while typically easily cleared, represent a reduction in reliability, which in a competitive industry represents a reduction in value to the customer.

[0005] There remains a need for better methods and apparatus for handling slipsheets removed from media in loading operations.

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#### Summary of the Invention

[0006] The invention is described in relation to a system for compacting a slipsheet and ejecting the compacted slipsheet in an easily disposable form.

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[0007] In one aspect of the invention a slipsheet compactor has an elongate pre-compression chamber with an entrance and an exit aperture. A pair of opposing input rollers are located at the entrance to the pre-compression chamber, at least one of the rollers provided with rotational drive for advancing the slipsheet into the pre-compression chamber. A moveable plunger sweeps the volume of the pre-compression chamber between the entrance and the exit aperture.

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[0008] In another aspect of the invention a method for compacting a slipsheet is provided. A slipsheet is removed from an imaging media and pre-compressed. The slipsheet is then further compressed whereafter it is ejected.

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#### Brief Description of Drawings

25 [0009] In drawings which illustrate by way of example only preferred embodiments of the invention;

Figures 1-A to 1-D depict in perspective view a series of steps in the operation of a slipsheet compactor according to one embodiment of the invention;

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Figure 2 depicts a part of a roller assembly for a compactor according to an alternative embodiment of the invention; and

Figure 3 is a flowchart depicting a process and sequence of operations for a slipsheet compactor.

Description

5 [0010] Throughout the following description, specific details are set forth in order to provide a more thorough understanding of the invention. However, the invention may be practiced without these particulars. In other instances, well known elements have not been shown or described in detail to avoid unnecessarily obscuring the  
10 invention. Accordingly, the specification and drawings are to be regarded in an illustrative, rather than a restrictive, sense.

[0011] The invention provides an apparatus that performs a double compaction on each slipsheet. A slipsheet, previously removed from a  
15 media sheet, is fed into a pre-compression chamber by a pair of rollers. The pre-compression chamber is sized to force the slipsheet to wrap on itself in loosely folded or crumpled form. A second compaction is provided by a plunger that sweeps the volume of the pre-compression chamber thus moving the slipsheet toward an exit aperture. The pre-  
20 compression chamber narrows toward the exit aperture. The slipsheet is further compacted as the plunger moves it toward the exit aperture. This compacts the slipsheet into a reduced volume and allows the slipsheet to be collected for disposal. Advantageously, due to the additional compacting provided by the double stage compression of this  
25 invention, a greater number of media sheets may be run through the imaging system before requiring operator intervention to empty the slipsheet disposal receptacle or clear a blockage.

[0012] Specific aspects of the invention will now be discussed with  
30 reference to Figures 1-A - 1-D. Figure 1-A shows a compactor 10. Compactor 10 has an input roller 12 that is rotated in the direction

indicated by arrow 14 by a motor drive (not shown). A second input roller 16 engages roller 12. Roller 16 rotates in a direction opposite to roller 12. Typically, input rollers 12 and 16 are faced with a resiliently compressible material such as rubber or foam, but this is not mandated  
5 and one or both of the rollers may even have metallic surfaces.

[0013] A slipsheet (not shown) travels along an input table 20. Input rollers 12 and 16 operate in combination with a wheel 18 to urge the slipsheet toward an input roller engagement area 22 at the nip  
10 between rollers 12 and 16. A slipsheet once engaged between rollers 12 and 16 is advanced between input rollers 12 and 16 into a chamber 24. Chamber 24 is defined on a first side by input rollers 12 and 16, on a second side by a plunger 26, on a third side by an upper guide 28, and on a fourth side by a lower guide 30. Longitudinal ends of pre-com-  
15 pression chamber 24 may be closed by end-plates (not shown).

[0014] The advancing action of input rollers 12 and 16 causes the slipsheet to crumple or fold into chamber 24, thus effecting some pre-compression. Chamber 24 has a size chosen to provide sufficient  
20 pre-compression for a typical sheet that will be handled by compactor 10.

[0015] After the slipsheet has been completely fed into chamber 24 plunger 26 advances to compact the slipsheet further. Plunger 26 is  
25 driven by an actuator (not shown) along an arc approximately defined by lower guide 30. Referring now to Figure 1-B, plunger 26 is shown being extended to force a slipsheet (not shown) into a constricted throat area 40 near exit aperture 42, thus effecting further compaction of the slipsheet. Finally, as shown in Figure 1-C, plunger 26 has been ex-  
30 tended until it is at exit aperture 42 to expel the slipsheet. A receptacle

such as a bin, box, bag or the like may be placed under exit aperture 42 to collect compacted slipsheets.

5       **[0016]**        In an optional final step shown in Figure 1-D upper guide 28 is moved out of the way of plunger 26 to ensure that any detached slipsheet material does not end up behind plunger 26 as the plunger is returned to the position shown in Figure 1-A ready for the next compaction cycle. In the embodiment shown, upper guide 28 is moved pivotally together with input roller 16 and wheel 18 although this is not  
10        mandated.

**[0017]**        For a common large format media (for example 58 inches x 80 inches) with paper slipsheets, a convenient size for pre-compression chamber 24 is approximately 100mm x 60mm in cross  
15        section and extending the width of the media (for example about 1500mm for 80 inch wide media). Exit aperture 42 may be a slot approximately 25mm wide, for example, extending the width of the media.

20       **[0018]**        The slipsheet is free to run out exit aperture 42 at any time, as the exit aperture is always open to the receptacle below but the slipsheet usually does not exit on its own due to the small size of the opening. The compacted slipsheet on leaving exit aperture 42 usually re-expands to some extent, preventing it from re-entering  
25        pre-compression chamber 24.

**[0019]**        The slipsheet forced into a receptacle bin is significantly compacted. The compaction force originates primarily from the face of plunger 26. A plunger is more effective in compacting than rollers  
30        alone. Furthermore, the two stage compacting has the advantage of significantly lowering the wear rate of input rollers 12 and 16. Since

each slipsheet is individually compacted and expelled from the compacting device, there is little chance of pre-compression chamber 24 becoming plugged with multiple slip-sheets. In previously utilized single stage compaction devices having only a pair of rollers for compaction, roller wear was found to be a limiting factor. Such wear was further accelerated when the device became blocked.

[0020] Referring again to Figures 1-A to 1-D various construction details of compactor 10 will now be discussed in greater depth. In Figure 1-A plunger 26 is shown as having a plurality of fingers 32 and 34 that intermesh with the other surfaces in the pre-compression chamber 24. Fingers 32 and 34 can be said to be contacting the surfaces that they intermesh with even if there is some clearance between the fingers and the surfaces. The intermeshing ensures that a slipsheet entering pre-compression chamber 24 will not be caught on any protruding surfaces or be caught in the gap between elements.

[0021] Fingers 32 on plunger 26 are disposed to intermesh with grooves formed in roller 12. Likewise, fingers 34 on plunger 26 are disposed to intermesh with lower guide 30. As plunger 26 moves forward toward the position shown in Figure 1-B fingers 32, initially intermeshed with input roller 12, successively intermesh with input roller 16 and then with upper guide 28. In the illustrated embodiment there are areas 44 and 46 in the path of plunger 26 where fingers 32 are not intermeshed with any of the rollers or guides but these may be kept to a minimum by design.

[0022] Preferably fingers 32 are oriented approximately tangential to the exposed arc of roller 12. Area 44 is cleared of slip-sheet material by the surface friction of input rollers 12 and 16, each roller independently acting on the slipsheet. At a position in between that shown in

Figure 1-A and Figure 1-B (actual position not shown), where plunger fingers 32 are in engagement with roller 16, the interaction between the roller 16 and the tips of the fingers 32 helps to clean any slipsheet material from the tips of fingers 32. The roller velocity is relatively  
5 higher and almost perpendicular to the velocity of the upper tips of plunger fingers 32 at this point, thus moving any slipsheet material away from fingers 32.

[0023] Preferably, input rollers 12 and 16 are protected from  
10 slipsheet material wrapping around them by providing grooves in the rollers. Contact surfaces of the rollers project through a plurality of slots 52 in the protective housings 50 that partially encircle each roller. Slotted housings 50 reduce the possibility that slipsheet material could wrap around a roller causing a blockage. Slots 52 are sized to clear the  
15 grooves in rollers 12 and 16 without interference.

[0024] Advantageously fingers 32 and 34 of plunger 26 are angled forward of the plunger centre portion 48 in a flattened "c" shape. The angled fingers function to urge the pre-compressed slipsheet towards the  
20 center 48 of the face of plunger 26 resulting in more effective compaction, more effective clearing of pre-compression chamber 24, and less probability of ripping the slipsheet.

[0025] Fingers 34 are disposed to engage lower guide 30 throughout the traversal of plunger 26 except for right at the end of the compression stroke. As shown in Figure 1-C, at the end of the stroke  
25 fingers 32 and 34 may protrude out from upper and lower guides 28 and 30 in a manner that minimizes damage to the already compressed slipsheet and reduces the likelihood of a blockage. The ends of fingers  
30 32 and 34 are relatively far away from the newly compressed slipsheets at this point due to the constriction of exit aperture 42.

**[0026]** Advantageously the interaction of plunger 24 with upper and lower guides 28 and 30 forms a tapered pre-compression chamber volume that increases the compression on the slipsheet as it is forced  
5 toward exit aperture 42. The upper and lower guides 28 and 30 have an abrupt edge at the exit aperture 42. The slipsheet is increasingly compressed during the stroke of plunger 26 and on being ejected through exit aperture 42 expands slightly. This expansion results in slipsheets being unable to re-enter the pre-compression chamber under normal  
10 operating circumstances, even if the storage receptacle becomes over-filled.

**[0027]** Preferably, plunger face 48 is constructed from a plastic or other suitable flexible material with the addition of a rigid backbone 27  
15 for support (Figure 1-C). This provides a plunger face 48 which is flexible but sufficiently strong to compress the slipsheets. Backbone 27 may have finger portions 31 and 35 which extend at least part way along fingers 32 and 34 to support fingers 32 and 34. The flexibility allows the plunger to purge the compressed slipsheet when the plunger is  
20 retracted. This is done by allowing upper and lower fingers 32 and 34 to pull away from finger supports 31 and 35. It is desirable to compact slipsheets without tearing pieces off the slipsheets since detached slipsheet material may hinder a subsequent compression process or become lodged in the mechanism and induce premature wear. It has  
25 been found in trials that a compactor having a substantially rigid plunger was less reliable than a compactor having a flexible plunger, primarily due to slipsheet material tearing off or becoming detached and remaining inside pre-compression chamber 24 prior to commencing the next compaction cycle.



[0028] Advantageously, as shown in Figure 1-D, input roller 16 and upper guide 28 are constructed so that they can be pivoted away from input roller 12 prior to retracting plunger 26. This moves upper guide 28 and roller 16 out of intermeshed engagement with fingers 32 so that fragments of slip-sheet that may have been detached may escape being pushed back by the retracting plunger 26. This operation, while not essential to the invention, has been found to improve the overall operating reliability of compactor 10.

10 [0029] In the embodiment shown in Figures 1-A to 1-D, input roller 16 has a larger exposed arc length in pre-compression chamber 24 than roller 12. Pieces of slipsheet may be sheared between roller 16 and slotted cover 50. The resulting debris may be deposited in the compactor mechanism. Over time, this build-up of debris can accelerate the wear on rollers 12 and 16 as well as other components. This problem can be reduced by using dissimilar materials for the surfaces of rollers 12 and 14. Although the exposed arc length in roller 16 is larger than roller 12, roller 16 can be made of a lower friction material to make the frictional side loads on rollers 12 and 16 near equal or similar in magnitude.

[0030] In another embodiment roller 16 comprises a plurality of independent roller units as shown in Figure 2. A plurality of independent modular roller assemblies 60 and 62, each comprising a housing 64 and a roller wheel 66, are attached to a backplane 68. Using modular units 60 and 62 simplifies servicing and allows replacement of worn or damaged units rather than the entire roller. The use of modular units 62 and 66 also simplifies assembly and reduces assembly time.

30 [0031] Another benefit to the construction of Figure 2 is that individual units may be shimmed away from backplane 68. In Figure 2,

a shim 70 spaces roller unit 60 further away from backplane 68 than roller unit 62. By allowing the engagement with the driving roller 12 shown in Figure 1-A to be adjusted for each roller unit tolerances may be improved. Roller units 60 and 62 also incorporate the slotted housing 50 shown in Figure 1-B thus reducing part count in this respect. There is also increased safety to an operator because if a person's finger or limb is accidentally drawn into the roller assembly 12 and 16, the independent rollers will provide less traction on a limb.

10 [0032] Another advantage of being able to individually shim each roller unit is to make possible the introduction of an offset to compensate for crowning commonly experienced with single piece rollers. The offset allows adjustment of the engagement pressure for each roller to be substantially the same. This adjustment is not available for a single  
15 piece roller.

[0033] Figure 3 is a process flowchart showing an example sequence of operations in the compaction of a slipsheet. A slipsheet is present at the entry to the compactor device and the rollers are closed in  
20 step 80. In step 82, the input rollers begin turning. Once the slipsheet is fed into pre-compression chamber 24, the plunger is advanced in step 86 to further compact the slipsheet. At this stage, the roller drive may be deactivated in step 88. At the extent of the plunger advance in the pre-compression chamber, the slipsheet is expelled from the  
25 pre-compression chamber and the rollers and upper guide may be rotated to open in step 90 allowing any detached material to clear the plunger. In optional step 92, the rollers may again be closed to allow the plunger to retract safely in step 94. In another optional step 96, the rollers reopen ready for the next slipsheet cycle. Steps 92 and 96  
30 provide an optional safety feature by closing the compactor so that a person servicing the device is prevented from catching a hand or limb in

the compactor while the plunger is retracted. While under normal use the compactor may be completely enclosed, preventing access to the pre-compaction chamber and rollers, during servicing when the compactor may be opened for inspection the high compaction forces represent a hazard to the service personnel which may be reduced by the steps 92 and 96 as detailed above.

**[0034]** As would be appreciated by a person skilled in the art, some of the benefits and advantages of the invention may be experienced even if the operation sequence is changed. As an example, more than one slipsheet could be fed into the pre-compression chamber prior to initiating the second stage plunger compression. Such changes are considered to fall within the scope of this invention and the particular sequence shown in Figure 3 is included only as a possible example of operation.

**[0035]** Where a component (e.g., an assembly, device, member etc.) is referred to above, unless otherwise indicated, reference to that component (including a reference to a "means") should be interpreted as including as equivalents of that component any component which performs the function of the described component (i.e., that is functionally equivalent), including components which are not structurally equivalent to the disclosed structure which performs the function in the illustrated exemplary embodiments of the invention.

**[0036]** As will be apparent to those skilled in the art in the light of the foregoing disclosure, many alterations and modifications are possible in the practice of this invention without departing from the spirit or scope thereof. Accordingly, the scope of the invention is to be construed in accordance with the substance defined by the following claims.